AIR RELEASE VALVE

SERIES NO. 61

STANDARD MATERIALS OF CONSTRUCTION

PART NO.	PART NAME	MATERIAL
1	BODY	CAST IRON ASTM A216, CLASS B
2	COVER	CAST IRON ASTM A216, CLASS B
4	SEAT	STAINLESS STEEL T316, ASTM A582
5	FLOAT	STAINLESS STEEL T316, ASTM A240
6	GASKET	COMPRESSED NON-ASBESTOS FIBER
7	COVER BOLT	ALLOY STEEL SAE, GRADE 5
9	FLOAT ARM BASE	STAINLESS STEEL T316, ASTM F879
10	FLOAT ARM	STAINLESS STEEL T316, ASTM A582
11	ORIFICE BUTTON	STAINLESS STEEL & BUNA-N
12	PIVOT PIN	STAINLESS STEEL T316, ASTM A276
13	RETAINING RING	STAINLESS STEEL PH 15-7 MO
14	PIPE PLUG	STEEL
15	CUSHION ASSEMBLY	BUNA-N / STAINLESS STEEL
17	FLOAT RETAINER	STAINLESS STEEL T316, ASTM F593
18	LOCK NUT	STAINLESS STEEL T316, ASTM A594
19	LINK	STAINLESS STEEL T316, ASTM A240
20	BASE RETAINING SCREW	STAINLESS STEEL T316, ASTM F593
21	BUTTON ARM BASE	STAINLESS STEEL T316, ASTM A582
22	ORIFICE BUTTON ARM	STAINLESS STEEL T316, ASTM A582
28	PIPE PLUG	STEEL
30	LOCK WASHER	STAINLESS STEEL T316, ASTM A240

NOTE: ALL SPECIFICATIONS AS LAST REVISED.

	Revised 3-17-06
MATERIALS OF CONSTRUCTION	DATE 8/27/98
	DRWG. NO.
VAL MATIC [®] VALVE AND MANUFACTURING CORP.	VM-61-M